



WORK REQUEST FORM

Fill out form as completely as possible in order to expedite processing. Payment is required at time of service.

Company:		Contact:	
Address:		City:	State:
Zip:	Phone:	Fax:	Client PO #:
Type of Material / Condition:		Specification:	
Model #:	Part #:	Serial #:	Lot / Job #:
Size:	Cast / Heat Date:	Sample #:	
Responsible for Payment:			

BEND TEST:
 Machining by: WJMG Client
 Spec / Std: _____

FILLET WELD BREAK TEST:
 Machining by: WJMG Client
 Single Pass Multi Pass
 Spec / Std: _____

MACRO-ETCH:
 Fillet Weld Groove Weld

NICK BREAK:
 Machining by: WJMG Client
 Spec / Std: _____

IMPACT TEST:
 CVN / Izod @ _____ °F/°C Ft lbs/Joules _____
 Machining by: WJMG Client
 Standard / Spec: _____
 AASHTO / ASTM: _____
 Heat / Coil #: _____

TENSILE TEST:
 Machining by: WJMG Client
 Spec / Std: _____

TORQUE TEST:
 Small Bolts Studs
 Spec / Std: _____

METALAX:
 Stress Relief Weld Conditioning
 Special Notes: _____

HARDNESS TEST:
 Rockwell Brinell Vickers Knoop
 Spec / Std: _____

POST WELD HEAT TREATMENT:

PEEL TEST:
 Joining Process for Peel Test:
 Solder Braze Weld

	Base Material	Filler Material
Specification: _____	_____	_____
Type: _____	_____	_____
Grade: _____	_____	_____
Condition: _____	_____	_____

ALLOY ANALYSIS:
 ARL3460: Cuttings Solid
 NITON XLt: Cuttings Solid
 WJMG Offsite

NONDESTRUCTIVE TEST:
 MT PT VT UT
 Other: _____
 Written Practice / Procedure: _____

WELDER CERTIFICATION: (Include WPS#/ PQR, welder name and ID, company, material type and thickness, diameter, process, joint, position, filler metal, etc. WPS, PQR, WQTR will not be processed without the proper documents.)
 WPS PQR WQTR
 Manual Robotic PWHT
 Automatic Semi-automatic
 Base Metal provided by: WJMG Client

CERTIFICATION:
 WJMG Shop Client Shop
 Equipment to be certified: _____

OTHER:

TEST RESULTS:
 Call with results Fax Mail E-mail Will pick up Return test samples

Payment is required at time of Service. Please make checks payable to Welding & Joining Management Group. Mail to: PO Box 235, Frederick, CO 80530